

**ABSTRACT OF THE DISCLOSURE**

A method of manufacturing an orthopaedic reamer includes the steps of: forming a shell having a cutting face; cutting a plurality of openings in the shell, each opening defining a cutting edge of a tooth and a pair of relief cuts extending transverse from opposite ends of the cutting edge, each relief cut terminating at a base end; and bending each cutting tooth in a single bending operation about an axis extending between the base ends, with each cutting edge having a shape after the bending step which is predefined by the cutting step.